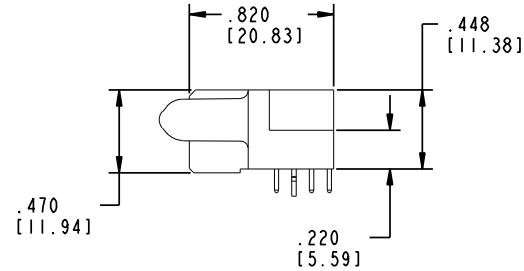
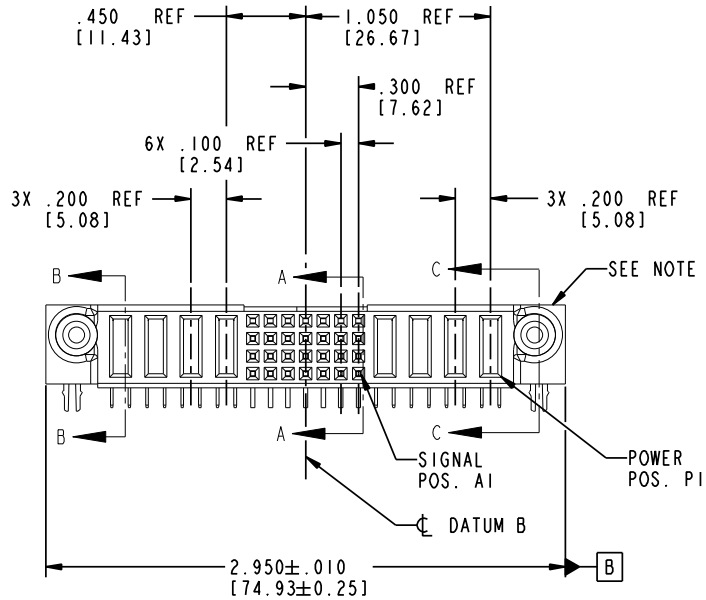
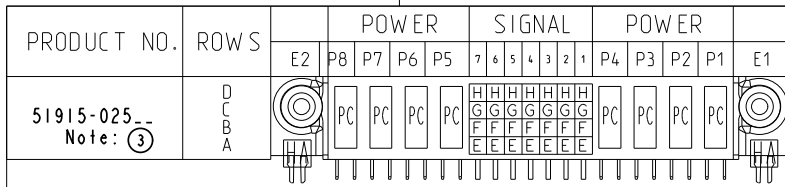


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CODE	DIM "M" MATING LENGTH	CONTACT TYPE
E	N/A [N/A]	SIGNAL
F	N/A [N/A]	SIGNAL
G	N/A [N/A]	SIGNAL
H	N/A [N/A]	SIGNAL
HA	N/A [N/A]	HOLD-DOWN
PC	.092 [2.34]	POWER

mat'l code SEE NOTE 2				tolerances unless otherwise specified				CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3			COPY		title	
A	V03-0471	TAB	04/28/03	linear	.XXX±.005/0.XX±0.13			projection		4P + 28S + 4P	
B	DG05-0123	SJ	05/23/05	angles	.XXX±.0020/0.XX±0.051					R/A SOLDER RECEPTACLE	
				dr	T. BRUNGARD	04/28/03	INCH/MM		product family		code
				enr	W. MOSTOLLER	04/28/03	A		PwrBlade		213
				chr	W. MOSTOLLER	04/28/03	scale		size		sheet
				appd	W. MOSTOLLER	04/28/03	1:1		51915-025		1 of 4
sheet index	revision sheet	B	B	B	B	B					B
		1	2	3	4						

Pro/E

cage code 22526

PDM: Rev:B

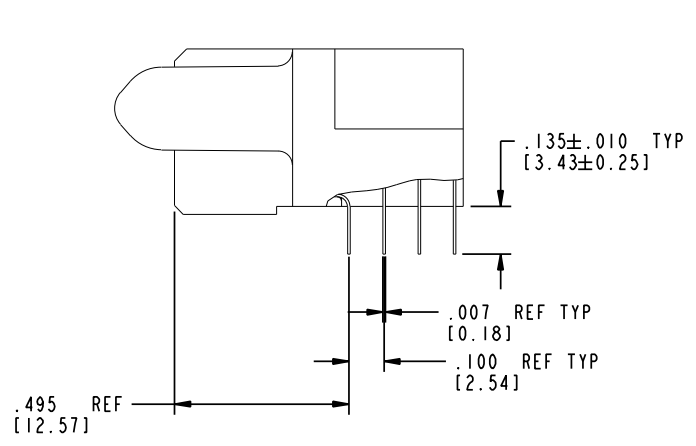
STATUS: Released

Printed: Aug 15, 2007

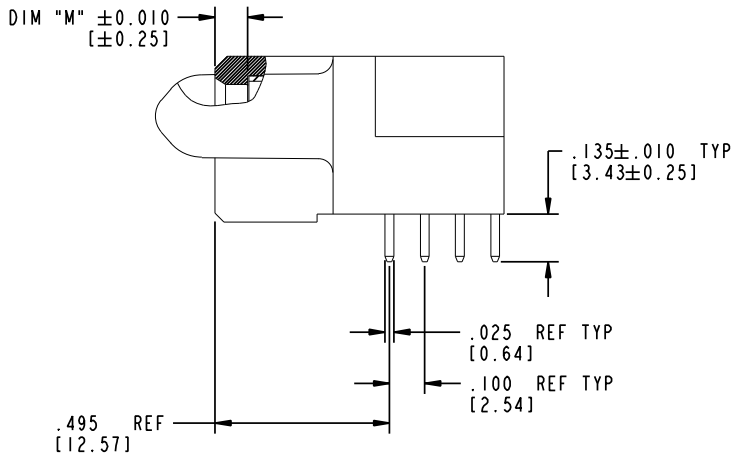
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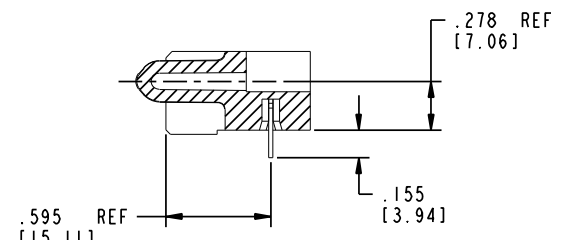
PRODUCT NUMBER
51915-025--
 Note: ③



BROKEN-OUT SECTION A-A
 SCALE 2:1



BROKEN-OUT SECTION B-B
 SCALE 2:1



SECTION C-C

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY		projection	title
B				angles	.XXX±.005/0.XX±0.13	INCH/MM		 product family PwrBlade code 213 size dwg no 51915-025 sheet 2 of 4	
				dr	.XXX±.0020/0.XX±0.051	scale 1:1			
				enr	0±2°	T. BRUNGARD 04/28/03			
				chr		W. MOSTOLLER 04/28/03			
				appd		W. MOSTOLLER 04/28/03			
sheet index	revision sheet								

cage code **22526**

Pro/E

PDM: Rev:B

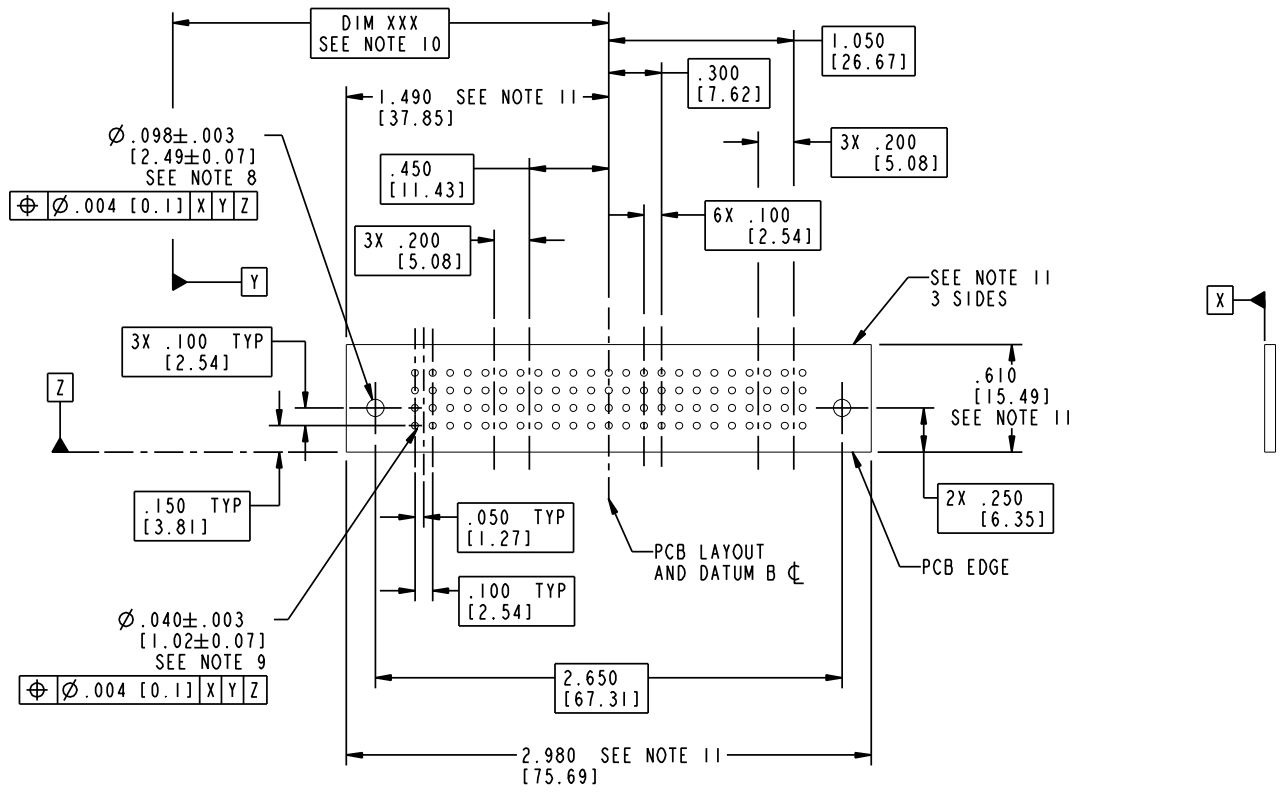
STATUS: Released

Printed: Aug 15, 2007

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PRODUCT NUMBER
51915-025--
 Note: ③



A
FCI

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		A FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY		projection	
B				angles	.XXX±.005/0.XX±0.13	INCH/MM		title	
				dr	.XXX±.002/0.XX±0.051	scale		4P + 28S + 4P	
				enr	0° ± 2°	1:1		R/A SOLDER RECEPTACLE	
				chr	T. BRUNGARD 04/28/03	product family		PwrBlade	
				appd	M. MOSTOLLER 04/28/03	size		code	
					M. MOSTOLLER 04/28/03	A		213	
sheet index	revision sheet					51915-025		3 of 4	

Pro/E

cage code **22526**

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PRODUCT NUMBER
51915-025
Note: ③

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

②. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED

HIGH-TEMP THERMOPLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY

3. PLATING:

51915-025 Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

51915-025LF Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

PART NUMBER 51915-025LF MEETS EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A CIRCUIT BOARD.

④. MANUFACTURER'S NAME, P/N, AND DATE CODE TO APPEAR ON THIS SURFACE.

5. PRODUCT SPECIFICATION GS-12-149.
APPLICATION SPECIFICATION BUS-20-067.

6. PACKAGED IN TRAYS.

PCB NOTES:



7. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.

⑧. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.

⑨. $\varnothing .0453 \pm .0010$ [1.151 ± 0.025] DRILLED HOLES PLATED WITH
.0003 [0.008] MIN SnPb OVER .001 [0.03]
TO .003 [0.08] Cu PLATING TO ACHIEVE
 $\varnothing .040 \pm .003$ [1.02 ± .07] HOLE.

⑩. "DIM XXX" TO BE DETERMINED BY THE CUSTOMER.

⑪. CONNECTOR KEEP-OUT ZONE.

mat'l code				SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY		projection		title	
B				angles	.XXX±.005/0.XX±0.13					4P + 28S + 4P R/A SOLDER RECEPTACLE	
				dr	.XXX±.002/0.XX±0.051			INCH/MM		product family	
				enr	0 ± 2°			scale		PwrBlade	
				chr	T. BRUNGARD 04/28/03			1:1		code	
				appd	M. MOSTOLLER 04/28/03			A		213	
					M. MOSTOLLER 04/28/03					sheet	
										4 of 4	
sheet index	revision sheet										

Pro/E

cage code 22526

PDM: Rev:B

STATUS: Released

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